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1 1. An edge detector for detecting an edge of an object, said edge detector  
2 comprising:

3  
4 a first optical fiber, with a receiving end and a transmitting end, adapted  
5 to receive laser light at the receiving end and create a light beam at the  
6 transmitting end;

7  
8 a second optical fiber, with a receiving end and a transmitting end,  
9 positioned such that the receiving end of the second optical fiber  
10 receives the light beam and transmits light to the transmitting end of  
11 the second optical fiber; and

12  
13 an optical power detector optically coupled to the transmitting end of  
14 the second optical fiber, the optical power detector having an output  
15 indicative of the optical power of the light transmitted through the  
16 second optical fiber;

17  
18 wherein the edge of the object is detected when the object at least  
19 partially obstructs the light beam, causing a change in the output of the optical  
20 power detector.

21  
22 2. The edge detector of claim 1, further comprising a laser light source  
23 coupled to the receiving end of the first optical fiber.

24  
25 3. The edge detector of claim 1, further comprising:



1 light beam at the transmitting end;

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3 an optical power detector, providing an optical power signal as output;

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5 a second optical fiber, with a receiving end and a transmitting end,  
6 optically coupled to the optical power detector at the transmitting end;

7  
8 a retainer for holding said first and second optical fibers such that the  
9 receiving end of the second optical fiber receives the light beam;

10  
11 a positioning stage for adjusting the relative positions of the object and  
12 the light beam; and

13  
14 a controller operably coupled to the positioning stage and responsive to  
15 the optical power signal, the controller being configured to cause the  
16 positioning stage to position the object at a predetermined position  
17 relative to the light beam.

18  
19 9. A device as in claim 8, wherein the controller is manually operated.

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21 10. A device as in claim 8, wherein the controller is an automatic controller.

22  
23 11. A device as in claim 8, wherein the position of the object relative to the  
24 light beam is adjusted so that the optical power signal is greater than a lower  
25 threshold and less than an upper threshold.

12. A device as in claim 11, wherein at least one of the lower and upper thresholds is proportional to a maximum power which is the optical power at the detector when no part of the object obstructs the light beam.

13. A device as in claim 12, wherein the maximum power is predetermined by a calibration.

14. A device as in claim 12, wherein the maximum power is measured periodically.

15. A device as in claim 11, wherein at least one of the lower and upper thresholds is dependent upon a minimum power, which is the optical power at the detector when the light beam is completely interrupted by the object, and upon a maximum power, which is the optical power at the detector when no part of the object obstructs the light beam.

16. A device as in claim 8, wherein the object is supported by the positioning stage.

17. A device as in claim 8, wherein the retainer is coupled to the positioning stage.

18. An edge detector for detecting an edge of an object, said edge detector comprising:

an optical coupler, having at least three ports adapted to receive laser light at a first port of the at least three ports;

an optical fiber optically coupled to and receiving laser light from a second port of the at least three ports at a first end and creating a light beam at a second end;

a mirror separated from the second end of the optical fiber by a gap and positioned to receive the laser light beam and reflect it back to the second end of the optical fiber;

a retainer for holding the optical fiber and the mirror; and

an optical power meter optically coupled to a third port of the at least three ports, the optical power meter having an output indicative of the optical power of the light transmitted through the second optical fiber;

wherein the edge of the object is detected when an object in the gap at least partially obstructs the light beam, causing a change in the output of the optical power meter.

19. The edge detector of claim 18, further comprising a laser light source optically coupled to the first port of the at least three ports.

20. The edge detector of claim 18, wherein the optical fiber is a single mode optical fiber.

21. The edge detector of claim 18, further comprising:

a positioning stage for adjusting the relative positions of the object and the light beam; and

a controller operably coupled to the positioning stage and responsive to the optical power signal, the controller being configured to cause the positioning stage to position the object at a predetermined position relative to the light beam.

22. A device as in claim 21, wherein the controller is manually operated.

23. A device as in claim 21, wherein the controller is an automatic controller.

24. A device as in claim 21, wherein the position of the object relative to the light beam is adjusted so that the optical power signal is greater than a lower threshold and less than an upper threshold.

25. A device as in claim 24, wherein at least one of the lower and upper thresholds is proportional to a maximum power which is the optical power at the detector when no part of the object obstructs the light beam.

26. A device as in claim 18, wherein the optical coupler is an optical circulator with at least three ports.

27. A system for detecting an edge of an object, said system comprising:

an edge detector, said edge detector comprising:

a first optical fiber, with a receiving end and a transmitting end, adapted to receive laser light at the receiving end and create a light beam at the transmitting end;

a second optical fiber, with a receiving end and a transmitting end, positioned such that the receiving end of the second optical fiber receives the light beam and transmits light to the transmitting end of the second optical fiber; and

an optical power detector optically coupled to the transmitting end of the second optical fiber, the optical power detector having an output indicative of the optical power of the light transmitted through the second optical fiber;

an object positioning stage for adjusting the position of the object in a first direction; and

a detector positioning stage for adjusting the position the edge detector in a second direction;

wherein the edge of the object is detected when the object at least partially obstructs the light beam, causing a change in the output of the optical power detector.

28. A system as in claim 27, further comprising a controller operably coupled to the object positioning stage and the detector positioning stage and responsive to the optical power signal, the controller being configured to cause the object positioning stage and the detector positioning stage to position the edge of the object at a predetermined position relative to the light beam.

29. A system as in claim 27, further comprising an object holder mounted on the object positioning stage for holding one or more objects.

30. A system as in claim 27, further comprising a detector holder mounted on the detector positioning stage for holding the edge detector.

31. A system as in claim 30, further comprising an edge detector calibration fiducial attached to the detector holder at a known location for use in the calibration of the edge detector.

32. A system as in claim 27, wherein the first direction is substantially perpendicular to the second direction.



33. A system as in claim 27, wherein the one of the object positioning stage and the detector positioning stage includes a linear servo-motor.

34. A method positioning an edge of an object, said method comprising:

generating a light beam by passing light from a laser light source through a first optical fiber;

receiving the light beam from the first optical fiber through a second optical fiber;

detecting the optical power of the received light; and

positioning the edge of the object within the light beam such that the optical power of the received light is greater than a lower threshold and less than an upper threshold.

35. A method as in claim 34, wherein at least one of the lower and upper thresholds is proportional to a maximum power which is the optical power at the detector when no part of the object obstructs the light beam.

36. A method as in claim 34, wherein the maximum power is predetermined by a calibration.

1 37. A method as in claim 34, wherein the maximum power is measured  
2 periodically.

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4 38. A method as in claim 34, wherein the positioning is performed by a  
5 positioning stage.

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7 39. A method as in claim 38, wherein the object is supported by the  
8 positioning stage and said positioning is achieved by moving the object.

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10 40. A method as in claim 38, wherein the retainer is coupled to the  
11 positioning stage and said positioning is achieved by moving the retainer.

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13 41. A method as in claim 38, further comprising:

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15 controlling the positioning stage in response to the optical power.

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17 42. A method as in claim 41, wherein said controlling comprises setting a  
18 target optical power and repeatedly moving the positioning stage by a  
19 distance proportional to the difference between the optical power and the  
20 target optical power until the optical power is greater than the lower threshold  
21 and less than the upper threshold.

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23 43. A method as in claim 41, wherein said controlling comprises setting a  
24 target optical power and repeatedly moving the positioning stage by a

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1 predetermined distance until the optical power is greater than the lower  
2 threshold and less than the upper threshold.  
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